



Building an ICS Firing Range (in our kitchen)

Sharing Our Journey & Lessons Learned

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Bsides Munich

About Us



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NVISO



NVISO is a pure play **Cyber Security consulting firm** since 2013 with 150+ specialized security experts.

Initially founded in **Belgium**, we opened offices in **Germany** (Frankfurt & Munich) in 2018!

We invest 10% of our annual revenue in research and development of new security techniques and the development of new solutions.

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Firing Ranges and OT

What is a Firing Range?

- Controlled, interactive environment
- Abstraction of real environment
- As realistic as possible



Why a Firing Range?

What are some of the benefits of having a firing range?



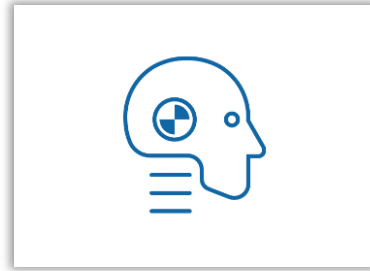
Training

**Security
Assessments**



Awareness

Visual Impact



Testing

**Patch Management
Security Testing**



Development

**Detection and
Forensic Readiness**

What are OT and ICS?

Operational Technology

Computing systems that are used to manage industrial operations (e.g. manufacturing)

Industrial Control Systems

The integration of hardware and software components to control processes for automation or instrumentalization.



OT vs IT

Information Technology
IT



Confidentiality

Integrity

Availability

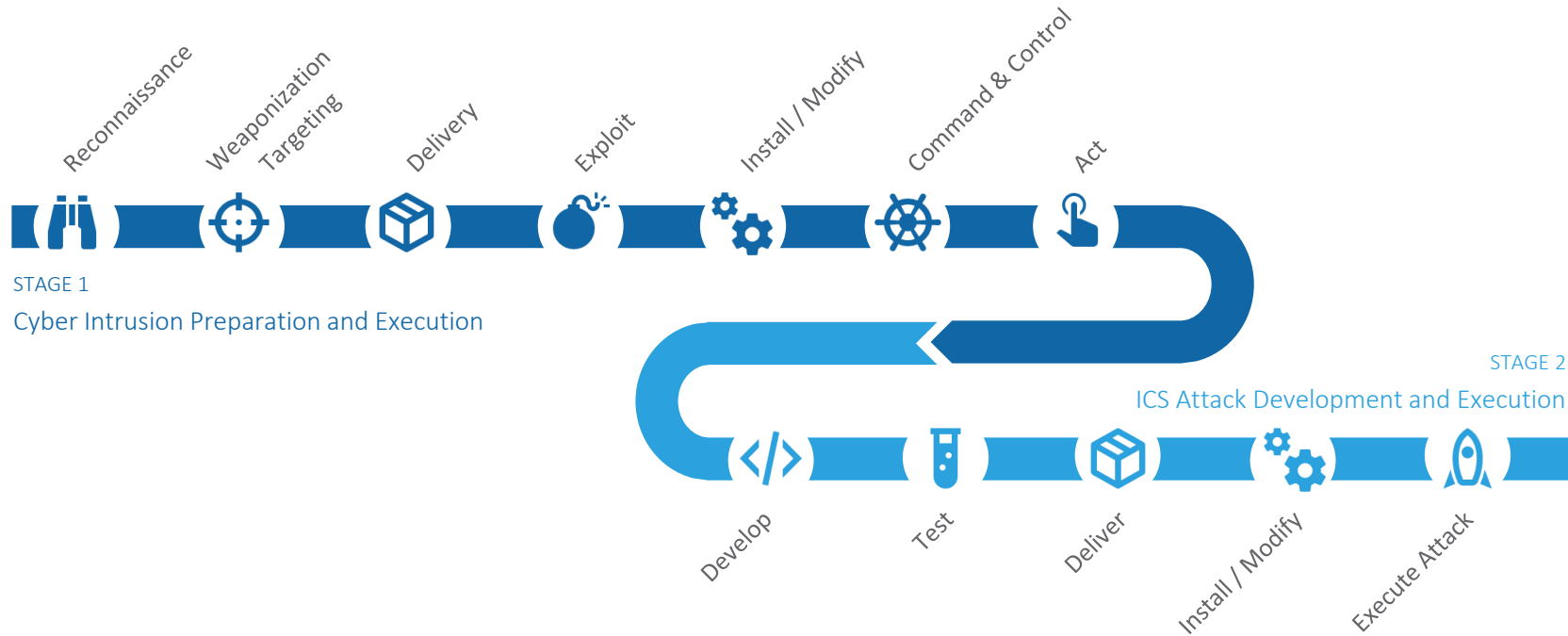
priority

OT Operational
Technology



Attacks against ICS

SANS ICS Cyber Kill Chain



Attacks against ICS

Attacker Objectives Based on SANS ICS Kill Chain



LOSS

view
control



DENIAL

view
control
safety



MANIPULATION

view
control
sensors and instruments
safety

The impact on ICS by reaching these objectives can be severe, e.g. failure of safety systems can harm human life.



Jun

2017

TRISIS/Triton

Triton is the world's most murderous malware [...]

The rogue code can disable safety systems designed to prevent catastrophic industrial accidents.

MIT Technology Review article

Building an ICS firing range of a bridge

(in our kitchen)

How it all started...



Requirements

- IT and OT have **different security requirements**
- Security assessment approaches are different
- OT specific awareness and skills



Motivation

- Have a training ground for **internal training** of offense and defense
- Research & Development
- Provide an environment for **testing of isolated OT components**



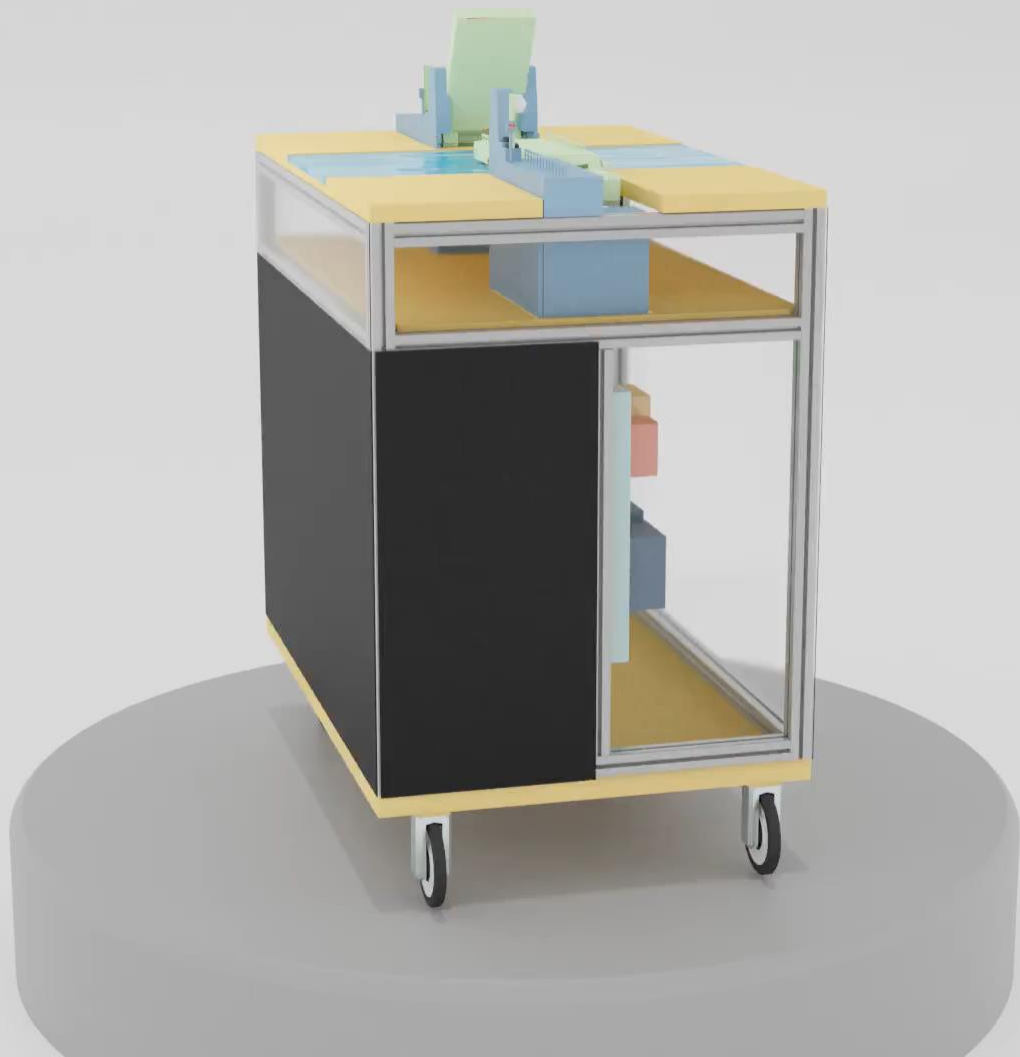
Concept

- Model of a **Water Treatment Plant** comprised of
 - Three stage water filtration system
 - Pumping stations
 - Virtualized IT network infrastructure

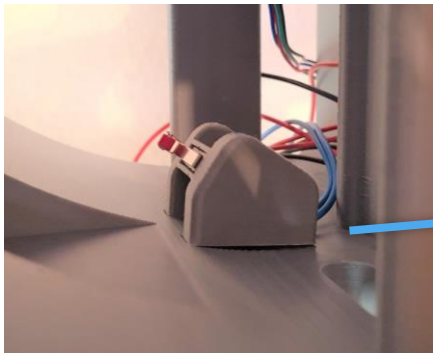
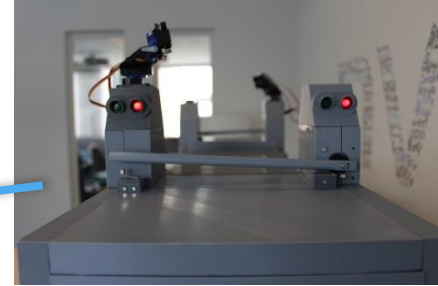
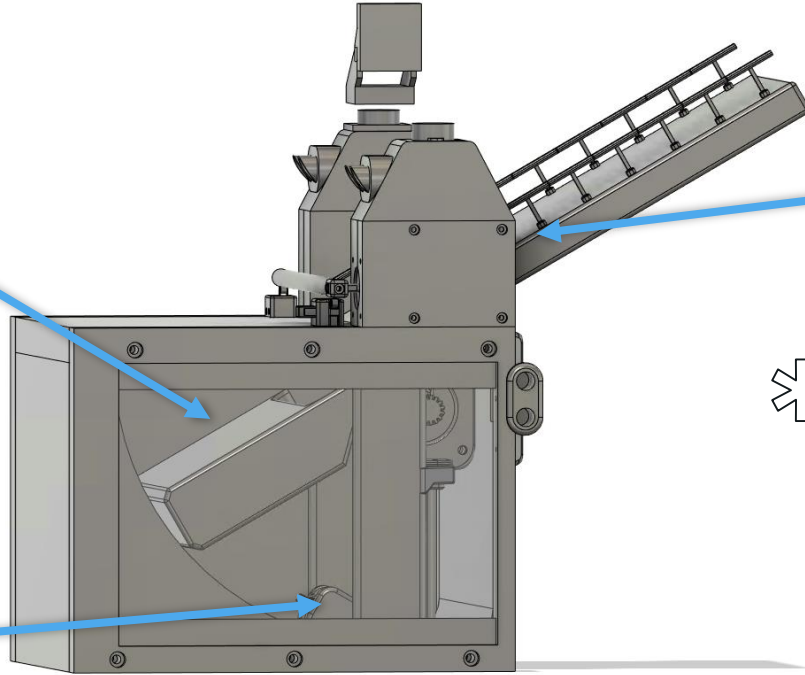
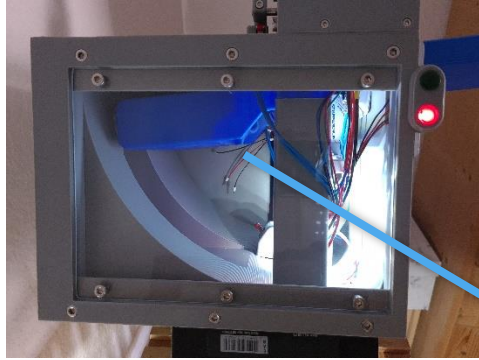


Requirements

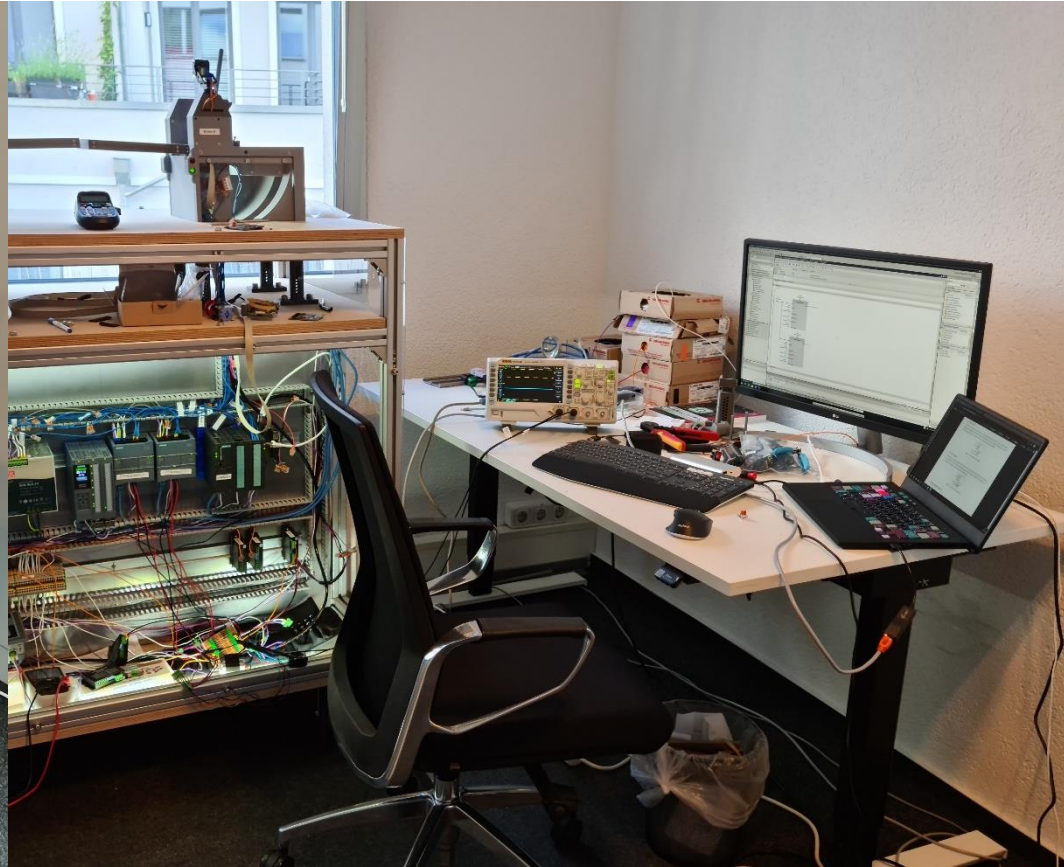
- Mobile solution
- Scenario-based training for DFIR teams



3D Printed Model

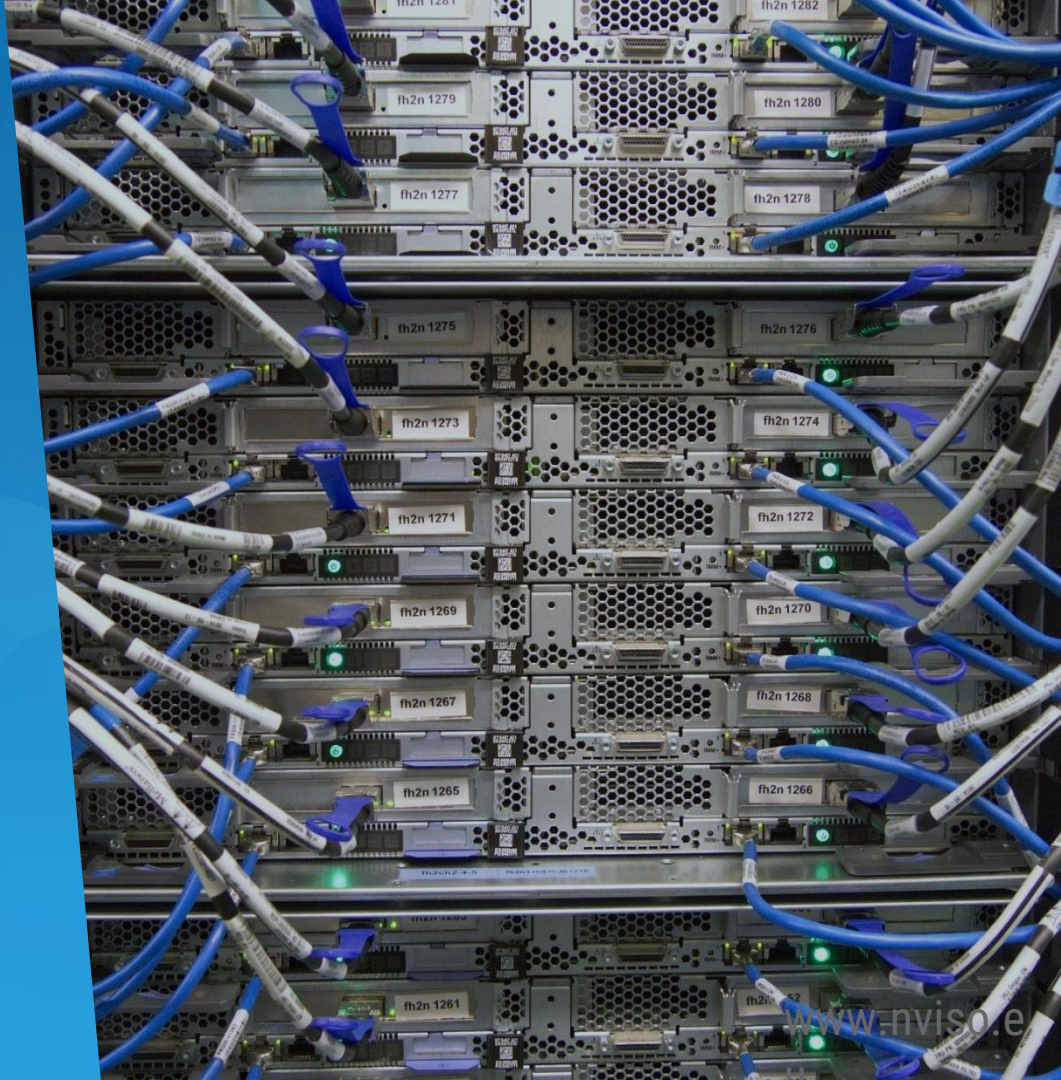


Putting it all Together

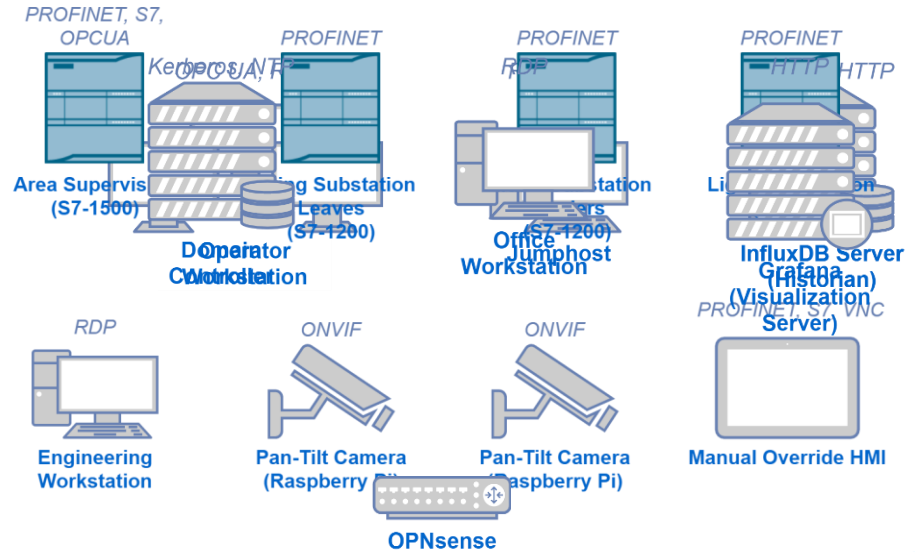
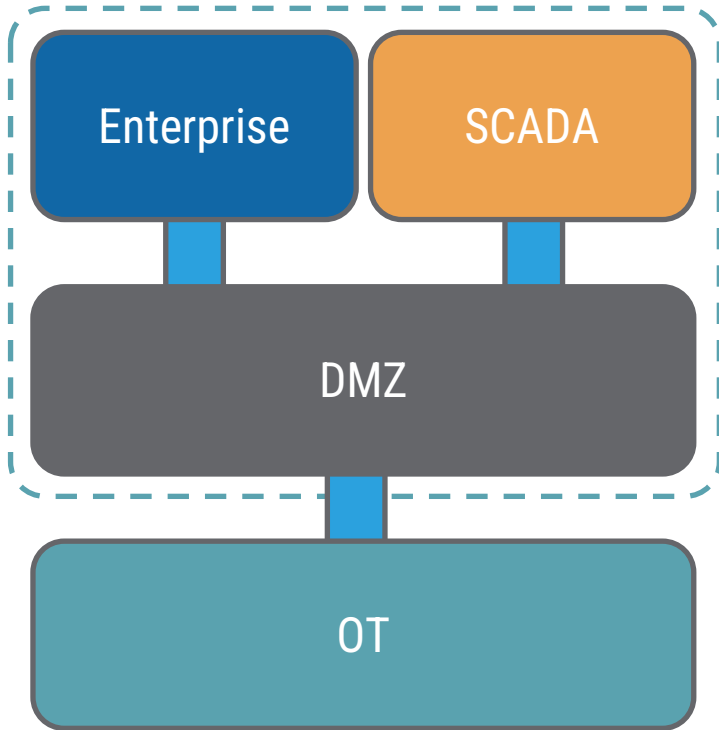


Network Infrastructure

- Realistic environment
- Extensible

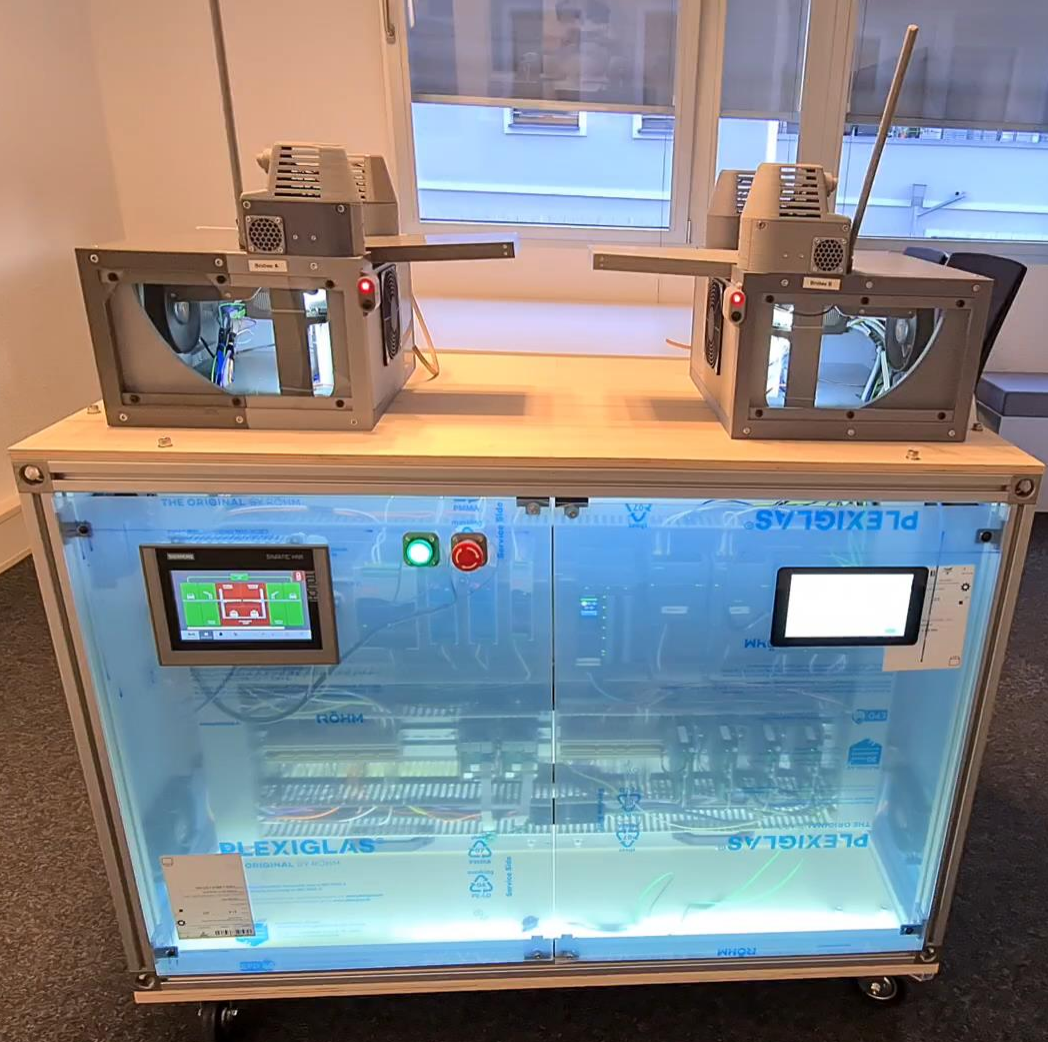


Network Infrastructure



Demonstration

surf
work
CPU
SSH
libber
grabbing text
implies





Lessons Learned

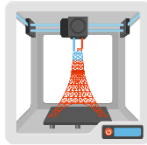
Challenges and Lessons Learned

ICS Lab Setup



- Complicated assembly
- Hardware dependencies & compatibilities
- Software Licenses are pricey
- Stepper motors overheating

3D Printing



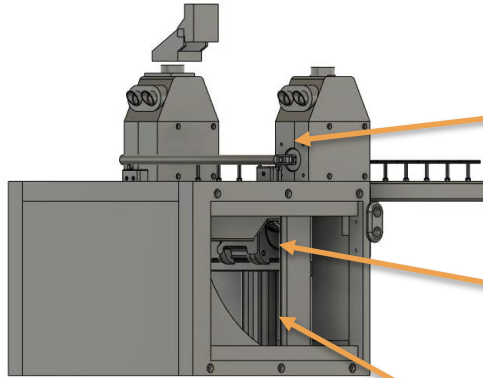
- Challenging mechanical design
- Printing is time consuming
- 3D printers are error-prone
- Learning CAD from scratch

Practical Problems I



Practical Problems II

Iteration I



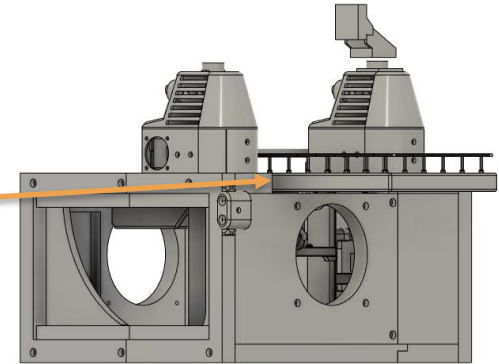
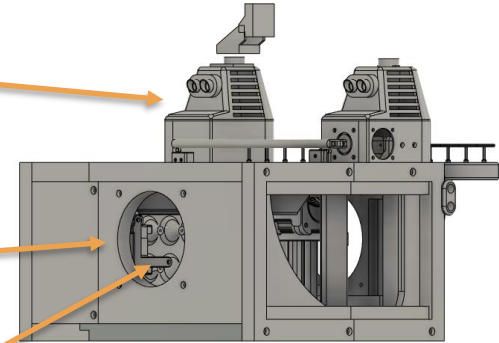
Collision ✓

Heating up ✓

Wiring ✓

Clearance ✓

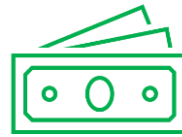
Iteration II



The Bottom Line



- Started in January 2021
- 1050 hours manual work
- 900 hours net 3D printing time
- 8kg filament used



- 3500 USD for licenses
- 14k USD for hardware
- 570 USD worth of coffee



- 2 stepper motors
- 1 PLC
- 1 motor driver
- Our sanity

What's next?

What's next?

Room for improvements:

- Mobility could be better
- Modularization to replace model on top

Develop further workshops and training scenarios for


- Penetration Testing & Red Teaming
- OT monitoring and detection

Interested in OT or this project?

More Information

Interested in this project or got any follow-up questions?


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Check out NVISO's contribution to ICS Security:

 <https://ics.nviso.eu>

Series of blog posts coming up, covering the ICS Firing Range in more detail:

 [@NVISOsecurity](#) and [@NVISO_Labs](#)

 <https://blog.nviso.eu>

Thank You!

Questions?

www.nviso.eu

